

St. Paul Park Refinery

Fact Sheet



REFINERY INFORMATION

The St. Paul Park Refinery (SPPR) occupies approximately 170 acres along the Mississippi River southeast of St. Paul Park, Minnesota and was originally built in 1939.

SPPR is a 103,700 barrel per day cracking facility with operations including crude fractionation, catalytic cracking, hydrotreating, reforming, alkylation and sulfur recovery, as well as hydrogen plant operations. The refinery's strategic location allows direct access to crude oil. The refinery primarily processes Canadian crude oil and light sweet crude oil from the Bakken Shale in North Dakota.

The broad slate of refined products produced at the refinery includes gasoline, diesel, jet fuel and asphalt, which are then marketed to resellers and consumers primarily throughout the Midwestern United States.

COMPANY PROFILE

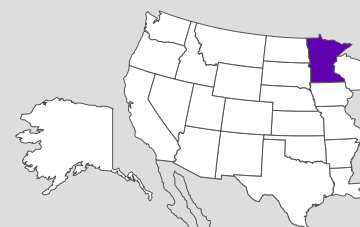
Andeavor is a premier, highly integrated marketing, logistics and refining company. Our retail-marketing system includes more than 3,300 stores marketed under multiple well-known fuel brands. We have an extensive logistics network, and operate 10 refineries with a combined capacity of approximately 1.2 million barrels per day in the mid-continent and western United States. We employ more than 14,000 talented people.

FAST FACTS

- St. Paul Park Refinery full-time employees: 453
- Crude oil capacity: 103,700
- Gallons fuel sold annually: 304M
- Finished product storage: 1.44M bbl

COMMUNITY SUPPORT

- We strive to make a positive and ongoing impact on the lives of our neighbors with programs and practices that provide meaningful support to the community.
- Through volunteer programs and charitable investment, the refinery supports organizations that address vital community needs and issues. We're proud of our employees who devote their time and dollars to make the community a better place.
 - Friends of MS River
 - Environmental Initiative
 - Red Cross MN
 - MN Life College
 - Hope Kids
 - Dodge Nature Center
 - Camp Fire MN
 - Special Olympics



CONTACTS

St. Paul Park Refinery

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